Docket: 70213 US04 PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Somers

Serial No.: FWC of 08/435,072

Group Art Unit:

1763

Filed:

September 22, 1997

Examiner:

Gregory L. Mills

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Enclosed are copies of all correspondence from 1997 until present. Please let me know if you need anything further. Also, applicant requests that the USPTO send a corrected filing receipt which has been requested numerous times previously by applicant.

Respectfully submitted.

Eastman Chemical Company

P.O. Box 511

Kingsport, Tennessee 37662

Phone:

(423) 229-6204

FAX:

(423) 229-1239

Polly C. Owen

Registration No. 44,991

CERTIFICATE OF FACSIMILE TRANSMISSION UNDER 37 CFR 1.8

I hereby certify that this paper (along with any paper(s) referred to as being attached or enclosed) is being facsimile transmitted to States Patent and Trademark Office to Fax No. 571-273-1439 on the date shown below.

Jodi L. Owenby

Date

PATENT

Docket: 70213

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE BEFORE THE BOARD OF PATENT APPEALS AND INTERFERENCES

Appellant: Marc Stacey Somers

Serial No.: 08/435,072

Art Unit: 1513

Filed:

May 8, 1995

Examiner: M. Dixon

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY

POLYOLEFIN AND ARTICLE PREPARED THEREBY

Commissioner of Patents and Trademarks Washington, D. C. 20231

APPEAL BRIEF

This is an appeal from the decision of the Examiner dated July 8, 1996 finally rejecting Claims 1-7.

REAL PARTY IN INTEREST

Eastman Chemical Company is the real party in interest.

RELATED APPEALS AND INTERFERENCES

None.

STATUS OF CLAIMS

Claims 8-20 are withdrawn from consideration under a restriction requirement. Claims 1-7 stand rejected under 35 U.S.C. section 102(b) as being anticipated by McCoskey et al. (U.S. 5,041,251, Aug. 20, 1991).

STATUS OF AMENDMENTS

There are no pending amendments after the final rejection.

SUMMARY OF INVENTION

The present claimed invention is a process for producing non-blocking slats of normally tacky amorphous propylene copolymers. The process entails coextruding the normally tacky amorphous propylene copolymer (molten) with a low viscosity polyolefin such as a polyethylene wax (also molten) forming a core of amorphous propylene copolymer covered with a sheath of polyethylene wax. The coextruded article is cooled, cut (while exposing less than 40 percent of the core) and then coated with a non-tacky powder; thereby, forming non-blocking slats. The normally tacky amorphous propylene copolymer has a needle penetration greater than 70 to less than 100 dmm at 23°C and a Brookfield Thermosel Viscosity below 1000 cP at 190°C.

The applicant has unexpectedly discovered that amorphous propylene copolymers with a particular set of properties can be formed into slats. Prior to the present invention it was not known that tacky amorphous propylene copolymers of low cohesive strength, having a needle penetration of greater than 70 to less than 100 dmm at 23°C and a Brookfield Thermosel Viscosity below 1,000 cP at 190°C could be formed into slats.

ISSUES

Whether or not claims 1-7 are anticipated by McCoskey et al., U.S. 5,041,251.

GROUPING OF CLAIMS

Claims 1-7 stand or fall together.

ARGUMENT

Contrary to the Examiner's allegation McCoskey et al. do not disclose what is required in the present claims. McCoskey et al. disclose something that is very different from what is claimed in the present claims. McCoskey et al. disclose an underwater pelletizing process of producing particles. This process of McCoskey et al. entails extrusion cutting the polyolefin into

particles while in contact with water that contains a non-sticky material. Once the particles are cut in McCoskey et al. the particles are removed from the water and dusted again with a non-sticky material. This process of McCoskey et al. makes a desirable product as pellets but has proved to be an expensive process and the present invention is an improvement thereover that is cheaper and easier when making slats. Although McCoskey et al. may disclose some similar steps, all the steps are not the same and are not in the same order as required in the present claims and these differences cannot simply be ignored, particularly when they make a significant difference in the "manipulative sense".

The process of the present invention requires the coextrusion of an amorphous propylene copolymer in a sheath of a non-tacky polyolefin, i.e. both polymers are molten at or above their ring and ball softening points. This is like in sausage making with the meat in a sheath, except that in the present claims both the contents and the sheath are formed from the molten state, one inside the other as both materials exit the die. This is more clearly explained in the present specification on pages 9-12. The extruded core and sheath are extruded in strands (not cut) that are then cooled and then cut. The cut slats never need to be separated from the cooling fluid. The exposed cut ends (not coated with the non-tacky sheath) are then dusted with a non-tacky powder. This is very different from what is disclosed in McCoskey et al. and cannot simply be ignored. Therefore, this rejection must be withdrawn.

The differences between what is disclosed in McCoskey et al. and the present claims cannot simply be swept aside.

Also, the Examiner has stated that the above limitations are not claimed. This is not correct, the above explanation of the limitations is the only way one of ordinary skill in the art could view the present claims, particularly while viewing the present specification. Coextruding and sheath do have some meaning and can't simply be ignored.

CONCLUSION

In light of the above, the Examiners rejection of claims 1-7 must be reversed and allowance of all claims are respectfully requested.

Mark A. Montgomery
Eastman Chemical Company
P.O. Box 511
Kingsport, Tennessee 37662
423-229-8862
MAM\DOCKET\70213\Brief

Mar O. Maryoni
Attorney for Appellant
Registration No. 30,780
$d + \alpha = 0$

Date

Respectfully submitted,

CERTIFICATE OF MAILING UNDER 37 CFR 1.8(a)

I hereby certify that this paper (along with any referred to as being attached or enclosed) is being deposited with the United States Postal Service as first class mail in an envelope addressed to: Commissipper of Patents and Indemarks, Washington, D.C. 20231, on the date below.

Mark A. Montgomery
Registration No. 30,780

∂a∧ Date

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:

Marc Stacey Somers

Serial No.:

08/435,072

Art Unit: 1513

Filed:

May 8, 1995

Examiner: M. Dixon

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN AND ARTICLE PREPARED THEREBY

Commissioner of Patents and Trademarks Washington, D.C. 20231

PETITION FOR EXTENSION OF TIME UNDER 37 CFR 1.136

It is hereby requested that a one-month extension of time be granted for filing a response to the Appeal Brief which was due December 8, 1996. No extension of time has been previously obtained. A response in connection with the matter for which this extension is requested is filed herewith.

Please charge the fee of \$110 to Deposit Account 05-0221. The Commissioner is hereby authorized to charge any additional fees under 37 CFR 1.16 and 1.17 which may be required by this paper or credit any overpayment to Deposit Account No. 05-0221. A duplicate copy of this sheet is enclosed.

Mark A. Montgomery Eastman Chemical Company P.O. Box 511 Kingsport, Tennessee 37662

(423) 229-8862

Attorney for Applicant Registration No. 30,780

Respectfully submitted

Jan

Date

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Mark A. Montgomery Registration No. 30,780

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Commissioner of Patents and Trademarks Washington, D.C. 20231

TRANSMITTAL OF APPEAL BRIEF - 37 CFR 192

Transmitted herewith in triplicate is the Appeal Brief in this application with respect to the Notice of Appeal filed October 8, 1996.

Please charge the appeal fee of \$300 to Deposit Account The Commissioner is hereby authorized to charge any No. 05-0221. additional fees under 37 CFR 1.16 and 1.17 which may be required by this paper or credit any overpayment to Deposit Account No. 05-0221. A duplicate copy of this transmittal is enclosed.

Respectfully submitted,

Mark A. Montgomery Eastman Chemical Company P.O. Box 511 Kingsport, Tennessee 37662 423-229-8862

Attorney for Appellant Registration No. 30,780

Meson

Jon

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Mark A. Montgomery

Date

Jon

Registration No. 30,780

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Docket: 70213/US/ABG PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:

Marc Stacey Somers

Serial No.:

08/435,072

Art Unit:

Filed:

May 8, 1995

Examiner: M. Dixon

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY

POLYOLEFIN AND ARTICLE PREPARED THEREBY

Commissioner of Patents and Trademarks Washington, D.C. 20231

EXPRESS ABANDONMENT

Applicant hereby expreslly abandons the above-identified patent application. A Rule 1.62 FWC Application is being filed concurrently herewith, and a Power of Attorney to the undersigned is attached.

Respectfully submitted,

Andrew B. Griffis Eastman Chemical Company P.O. Box 511 Kingsport, Tennessee 37662

(423) 229-3618

N:\abg\docket\D70213\abandon.01

Applicant | Attorney Registratid Жo. 36,336

PAGE 8/68 * RCVD AT 11/9/2004 3:09:20 PM [Eastern Standard Time] * SVR:USPTO-EFXRF-3/24 * DNIS:2731439 * CSID:423 229 1239 * DURATION (mm-ss):24-38

PATENT

Docket: 70213

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: Marc S. Sommers

Serial No.: 08/435,072

Art Unit: 1513

Filed:

May 8, 1995

Examiner: Dixon

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY

POLYOLEFIN AND ARTICLE PREPARED THEREBY

Commissioner of Patents and Trademarks Washington, D.C. 20231

ASSOCIATE POWER OF ATTORNEY

I hereby appoint Andrew B. Griffis, Registration
No. 36,336, whose address is Eastman Chemical Company, P.O.
Box 511, Kingsport, Tennessee 37662 (telephone no. 423-2293618), Associate Attorney in the above-identified application
with full power to prosecute this application and to transact all
business in the Patent and Trademark Office connected therewith.
Please address all future communications and telephone calls to
Andrew B. Griffis.

Respectfully submitted,

Attorney for Applicant

Registration No. 30,780

Mark A. Montgomery
Eastman Chemical Company
P.O. Box 511
Kingsport, Tennessee 37662

(423) 229-3634

Date

/edæ

Serial No. 08/4	35 072 Docket	70213
Applicant(e) Draico	Stacey some	Tacly angephous Phogyfen
The following has been received in	the U.S. Patent Office on the date stam	Vislasite Palale fill Third ped hereon: attell Prepard Third LE Extension of Time, Petition for - 1 Month
☐ Combined Declaration, Petition	& Power of Attorney	☐ Information Disclosure Statement
☐ Rule-60 Application (Cont./Div.)	•	Issue Fee Trensmittel
☐ Rule 62 Application (FWC/FWI		☐ Letter
☐ Amendment	64149 U.S. P.	Letter to Official Draftsman
☐ Assignment Recording	HI HUMINI PTO	Notice of Appeal
Appeal Brief & Transmittel		☐ Payment of \$ by Deposit Account 05-0221
☐ Certificate of Correction	01/12/02	☐ Petition
Certificate of Malling	7-0/3/	☐ Response
Drawing Sheets	j	☐ Status Letter
☐ "Express Mail" Mailing Label No	0	☐ Rule 192 Declaration
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Docket: 70213/US04/JDW

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

Serial No.: FWC of 08/435,072

Group Art Unit:

1317

Filed:

September 22, 1997

Examiner:

Merrick Dixon

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN AND ARTICLE PREPARED THEREBY

Assistant Commissioner for Patents Washington, D.C. 20231

Request for Filing Receipt

Applicant respectfully requests a Filing Receipt for the above application. A File Wrapper Continuation under Rule 162 and a Preliminary Amendment were mailed to the United States Patent and Trademark Office on September 22, 1997, authorizing \$770.00 to be paid from Deposit Account 05-0221. To date, applicant has not received a Filing Receipt.

Respectfully submitted,

Eastman Chemical Company

P.O. Box 511

Kingsport, Tennessee 37662

Phone: (423) 229-8862

FAX:

(423) 229-1239

Jonathan D. Wood

Registration No. 39.076

CERTIFICATE OF MAILING UNDER 37 CFR 1.8(a)

I hereby certify that this paper (along with any referred to as being attached or enclosed) is being deposited with the United States Postal Service as first class mail in an envelope addressed to: Assistant Commissioner for Patents, Washington, D.C. 20231.

SN FWC of 70213/US04/JW Jonathan D. Wood Applicant(s) Marc Stacey Somers

Title PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN & ARTICLE PREPARED THEREBY

The following has been received in the USPTO on the date stamped hereon:

Request for Filing Receipt Certificate of Mailing

RECEIVED

JUL 14 1998

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

mond 3h

Group Art Unit:

Serial No.:

08/692,364

Filed: For:

August 5, 1996

Examiner:

Not Assigned

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Assistant Commissioner for Patents Washington, D.C. 20231

REQUEST FOR CORRECTED FILING RECEIPT

Attached is a copy of the filing Receipt received from the Patent and Trademark Office on September 14, 1998, for the above application. Issuance of a corrected filing receipt is respectfully requested. The changes are noted on the copy.

The correction is not due to an error by applicant and no fee is due. 冈

Please charge Deposit Account No. 05-0221 in the amount of \$25.

The Commissioner is hereby authorized to charge any additional fees under 37 CFR 1.16 and 1.17 which may be required by this paper or credit any overpayment to Deposit Account No. 05-0221. A duplicate copy is enclosed.

Respectfully submitted,

Eastman Chemical Company

P.O. Box 511

Kingsport, Tennessee 37662 Phone: (423) 229-8862

FAX:

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athan D. Wood Registration No. 39,076

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Karen L. Kilgore

PTO-103X (Rev. 8-95)

FILING RECEIPT



UNITED STATE PARTMENT OF COMMERCE Patent and Trademark Office ASSISTANT SECRETARY AND COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

APPLICATION NUMBE	FILING DATE	GRP ART UNIT	FIL FEE REC'D	ATTORNEY DOCKET NO.	DRWGS	TOT CL	IND CL
08/692,364	08/05/96	1774	\$750.00	70213/USO4	1	10	1

ANDREW B. GRIFFIS EASTMAN CHEMICAL COMPANY P O BOX 511 KINGSPORT TN 37662 North or case

Receipt is acknowledged of this nonprovisional Patent Application. It will be considered in its order and you will be notified as to the results of the examination. Be sure to provide the U.S. APPLICATION NUMBER, FILING DATE, NAME OF APPLICANT, and TITLE OF INVENTION when inquiring about this application. Fees transmitted by check or draft are subject to collection. Please verify the accuracy of the data presented on this receipt. If an error is noted on this Filing Receipt, please write to the Application Processing Division's Customer Correction Branch within 10 days of receipt. Please provide a copy of the Filing Receipt with the changes noted thereon.

Applicant(s)

MARC S. SOMERS, LONGVIEW, TX.

CONTINUING DATA AS CLAIMED BY APPLICANT-THIS APPLN IS A DIV OF 08/435,072 05/08/95

FOREIGN FILING LICENSE GRANTED 10/09/96

ocess for COEXTRUDING ATACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION With a Law iscosity Poly often and Article Prepared Thereby PRELIMINARY CLASS: 428

ENTERED IN PITS

RECEIVED

SEP 14.1998

Attorney 09/019,746 #0213/US04 Jonathan D. Wood Applicant(s) Marc Stacey Somers

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN AND ARTICLE PREPARED THEREBY

The following has been received in the USPTO on the date stamped hereon: Copy of Filing Receipt with Corrections Noted Certificate of Mailing Request for Corrected Filing Receipt (1 original, 1 copy)



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OCT 19 1998

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

Serial No.: 09/019,746

Group Art Unit:

1774

Filed:

August 5, 1996

Examiner:

Not Assigned

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Assistant Commissioner for Patents Washington, D.C. 20231

SECOND REQUEST FOR CORRECTED FILING RECEIPT

Attached is a copy of the filing Receipt received from the Patent and Trademark Office on September 14, 1998, for the above application. Also enclosed is a copy of the First Request for Corrected Filing Receipt which was mailed to the Patent and Trademark Office October 5, 1998, and a copy of the return post card indicating receipt by the PTO on October 13, 1998. To date, no corrected filing receipt has been received. Issuance of an expedited corrected filing receipt is respectfully requested. The changes are noted on the copy.

Ø The correction is not due to an error by applicant and no fee is due.

Please charge Deposit Account No. 05-0221 in the amount of \$25.

The Commissioner is hereby authorized to charge any additional fees under 37 CFR 1.16 and 1.17 which may be required by this paper or credit any overpayment to Deposit Account No. 05-0221. A duplicate copy is enclosed.

Respectfully submitted.

Eastman Chemical Company P.O. Box 511

Kingsport, Tennessee 37662

FAX:

Phone: (423) 229-8862

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Redistration No. 39.076

PATENT

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MO X KUOOMA Karen L. Kilgore

Date

PATENT

Docket: 70213

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

Serial No.: 08/692,364

Group Art Unit:

1774

Filed:

August 5, 1996

Examiner:

Not Assigned

For:

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Assistant Commissioner for Patents

Washington, D.C. 20231

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Respectfully submitted,

Eastman Chemical Company

P.O. Box 511

Kingsport, Tennessee 37662

Phone: (423) 229-8862

FAX:

(423) 229-1239

Ibriathan D. Wood

Registration No. 39.076

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Karen L. Kilgore

PTO-103X (Rev. 8-95)

FILING RECEIPT



UNITED STATE PARTMENT OF COMMERCE Patent and Trademark Office ASSISTANT SECRETARY AND COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

APPLICATION NUMBER	FILING DATE	GRP ART UNIT	FIL FEE REC'D	ATTORNEY DOCKET NO.	DRWGS	TOT CL	IND CL
08/692,364	08/05/96	1774	\$750.00	70213/USO4	1	10	1

ANDREW B. GRIFFIS
EASTMAN CHEMICAL COMPANY
P O BOX 511
KINGSPORT TN 37662

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Applicant(s)

MARC S. SOMERS, LONGVIEW, TX.

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Docket: 70213 PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

Serial No.: 08/692,364

Group Art Unit:

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Filed:

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Examiner:

Unknown

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Jonathan D. Wood Registration No. 39.076

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Karen L. Kilgore

Date

O9/019,746

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Karen L. Kilgore

N:\Docket\70213\regcorr1.doc

PTO-103X (Rev. 8-95)

FILING RECEIPT



UNITED STATE PARTMENT OF COMMERCE Patent and Trademark Office ASSISTANT SECRETARY AND COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

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08/692,364	8/05/96	1774	\$750.00	70213/4504	1	10	1

ANDREW B. GRIFFIS EASTMAN CHEMICAL COMPANY P O BOX 511 KINGSPORT TN 37662

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Applicant(s)

MARC S. SOMERS, LONGVIEW, TX.

CONTINUING DATA AS CLAIMED BY APPLICANT-THIS APPLN IS A DIV OF 08/435,072 05/08/95

FOREIGN FILING LICENSE GRANTED 10/09/96 TITLE

xess for COEXTRUDINGATACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION with a Law iscosity Poly offin and Article Prepared Thereby PRELIMINARY CLASS: 428

ENTERED IN PITS

RECEIVED

SEP 14 1998

Docket Attorney 08/692,364 70213/US04 Jonathan D. Wood Applicant(s) Somers PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY ... The following has been received in the USPTO on the date stamped hereon: Certificate of Mailing Second Request for Corrected Filing Receipt First Request for Corrected Filing Receipt (copy) Copy of Original Filing Receipt with Corrections Noted Copy of Return Postcard Indicating Receipt of First Request

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MAY 0 3 1999

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

Serial No.: 08/692,364

Group Art Unit:

Filed:

August 5, 1996

Examiner:

Unknown

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Assistant Commissioner for Patents Washington, D.C. 20231

STATUS LETTER

It is respectfully requested that applicant be advised of the status of the subject from FWC (Rule 1-62) patent application.

A Preliminary Amendment was mailed to the Patent and Trademark Office on September 22, 1997. To date applicant has not received any communications from the Patent and Trademark Office regarding the status of this application...

Respectfully submitted,

Eastman Chemical Company

P.O. Box 511

Kingsport, Tennessee 37662

FAX:

Phone: (423) 229-8862 (423) 229-1239

nathan D. Wood Registration No. 39,076

CERTIFICATE OF MAILING UNDER 37 CFR 1.8(a)

I hereby certify that this paper (along with any referred to as being attached or enclosed) is being deposited with the United States Postal Service as first class mail in an envelope addressed to: Assistant Commissioner for Patents, Washington, D.C. 20231.

O8/692,364

Applicant(s) Somers

Title PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY ...

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APR 2 6 1999

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MAY 0 3 1999

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

Serial No.: 08/692,364 which is a

FWC of 08/435,072

Group Art Unit:

Filed:

September 23, 1997

Examiner:

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Assistant Commissioner for Patents Office of Initial Patent Examination **Customer Service Center** Washington, D.C. 20231

REQUEST FOR CORRECTED FILING RECEIPT

Attached is a copy of the filing Receipt received from the Patent and Trademark Office on May 17, 1999, for the above application. Issuance of a corrected filing receipt is respectfully requested. The changes are noted on the copy.

The correction is not due to an error by applicant and no fee is due. X

П Please charge Deposit Account No. 05-0221 in the amount of \$25.

Address all future communications to Jonathan D. Wood, Eastman Chemical Company, P.O. Box 511, Kingsport, TN 37662.

The Commissioner is hereby authorized to charge any additional fees under 37 CFR 1.16 and 1.17 which may be required by this paper or credit any overpayment to Deposit Account No. 05-0221. A duplicate copy is enclosed.

Respectfully submitted.

Eastman Chemical Company

P.O. Box 511

Kingsport, Tennessee 37662

FAX:

Phone: (423) 229-8862 (423) 229-1239

athan D. Wood

distration No. 39.076

PATENT

CERTIFICATE OF MAILING UND	ER 37 CFR 1.8(a)
I hereby certify that this paper (along with any referred to as being attache Postal Service as first class mail in an envelope addressed to: Assistant of the Company of t	Commissioner for Patents, Washington, D.C. 20231.
Freda Lane	Date

SN Docket Attorney Jonathan D. Wood

Applicant(s) Marc Stacey Somers

Title PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN AND ARTICLE PREPARED THEREBY

The following has been received in the USPTO on the date stamped hereon:

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SEP 27 1999

EASTMAN CHEMICAL COMPANY
LEGAL DEPARTMENT



Docket Attorney 08/692,364 Jonathan D. Wood 70213 Applicant(s) Marc Stacey Somers Title PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN AND ARTICLE PREPARED THEREBY The following has been received in the USPTO on the date stamped hereon: Certificate of Mailing Status Letter SEP 23 1999 EASTMAN CHEMICAL COMPANY LEGAL DEPARTMENT

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

Serial No.:

08/692,364 which is a

FWC of 08/435.072

Group Art Unit: 1774

Filed:

September 23, 1997

Examiner:

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Assistant Commissioner for Patents Washington, D.C. 20231

STATUS LETTER

It is respectfully requested that applicant be advised of the status of the subject patent application.

A Preliminary Amendment was mailed to the Patent and Trademark Office on September 22, 1997. To date applicant has not received any communications from the Patent and Trademark Office regarding the status of this application.

Respectfully submitted,

Eastman Chemical Company

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Phone: (423) 229-8862 FAX:

(423) 229-1239

athan D. Wood

distration No. 39,076

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Freda Lane

PATENT

70213 US04

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

08/692,364 which is a Serial No.:

FWC of 08/435,072

Group Art Unit:

1774

Filed:

September 23, 1997

Examiner:

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Assistant Commissioner for Patents

Washington, D.C. 20231

STATUS LETTER

It is respectfully requested that applicant be advised of the status of the subject patent application.

A Preliminary Amendment was mailed to the Patent and Trademark Office on September 22, 1997. To date applicant has not received any communications from the Patent and Trademark Office regarding the status of this application.

Respectfully submitted,

Eastman Chemical Company

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ithan D. Wood

histration No. 39,076

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4114149

Date

Freda Lane

OCT 05 1999

isory i egal instruments Examiner

Technology Center 1700

EASTMAN CHEMICAL COMPANY LEGAL DEPARTMENT

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PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc Stacey Somers

Serial No.:

09/019,746 which is a

Group Art Unit:

FWC of 08/435,072

Filed:

September 22, 1997

Examiner:

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Assistant Commissioner for Patents Washington, D.C. 20231

STATUS LETTER

It is respectfully requested that applicant be advised of the status of the subject patent application.

A Preliminary Amendment was mailed to the Patent and Trademark Office on September 22, 1997. To date applicant has not received any communications from the Patent and Trademark Office regarding the status of this application.

> ₩ood Registration No. 39.076

Respectfully submitted.

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CERTIFICATE OF MAILING UNDER 37 CFR 1.8(a)

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Freda Lane

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Somers

Serial No.: 09/019,746 Group Art Unit:

1774

Filed:

September 22, 1997

Examiner:

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Assistant Commissioner for Patents

Washington, D.C. 20231

STATUS LETTER

It is respectfully requested that applicant be advised of the status of the subject patent application.

Respectfully submitted,

Eastman Chemical Company P.O. Box 511

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Phone: (423) 229-6333-FAX:

(423) 229-1239

Registration No. 33,864

CERTIFICATE OF MAILING UNDER 37 CFR 1.8(a)

I hereby certify that this paper (along with any referred to as being attached or enclosed) is being deposited with the United States Postal Service with sufficient postage as first class mall in an envelope addressed to: Assistant Commissioner for Patents, Washington, D.C. 20234

Applicant(s) Somers

Title PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN AND ARTICLE PREPARED ...

The ollowing has been received in the USPTO on the date stamped hereon:

Oertificate of Mailing 4 22 0 2

Status Letter

Docket: 70213 **PATENT**

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc S. Somers

Confirmation No: 3758

Serial No.: 09/019,746

Group Art Unit:

1774

Filed:

September 22, 1997

Examiner:

Merrick L. Dixon

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Mail Stop Non-Fee Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Reply Under 37 CFR §1.111 INTRODUCTORY COMMENTS

Sir.

In response to the Official Office Action mailed February 11, 2003, paper no. 16, and having a three (3) month shortened statutory period for reply, please enter the following amendment to the above-identified patent application. Applicant respectfully requests reconsideration or further examination of the claimed invention and consideration of the remarks herein.

Included with this response is an associate power of attorney.

Before responding to the office action, Applicant's representative respectfully wishes to correct the filing status, claims under examination, and identification of this application for future actions. The above-identified patent application is a file wrapper continuation (FWC) filed on September 22, 1997 of copending patent application having US Serial No. 08/435,072 filed May 8, 1995. A preliminary amendment was filed concurrently with the FWC canceling claims 1-7 directed to the process for producing non-blocking slats of amorphous propylene copolymer, and adding new claims 21-33. also directed to the process for producing non-blocking slats of amorphous propylene copolymer and having support in original claims 1-7.

-1-

Docket: 70213 PATENT

Claims 8-20 were further subject of two divisional applications:

- 1. 08/692,363, filed August 5, 1996, now U.S. Patent No. 5,942,304; and
- 2. 08/962,364 filed August 5, 1996, now U.S. Patent No. 5,733,645.

Thereafter, on June 27, 2000 a second preliminary amendment was filed for the above-identified patent application canceling claims 1-20 and new claims 21-29 were presented for examination. However, these new claims were substantially similar to the claims of U.S. Pat. No. 5,733,645, issued on March 31, 1998.

The amendment to the claims below clarify the claimed invention before the examiner and bring light to a lost and tortured patent application wondering through the seemingly endless maze of prosecution. Accordingly, Applicant respectfully requests that the amendment be entered.

The amendment therefore takes claims 21-29 as the last claims before the examiner and presents new claims 30-42 for consideration.

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AMENDMENTS TO THE CLAIMS

In the claims:

Please cancel all claims pending in the application without prejudice.

Please add new claims 30- 42 as indicated below.

Claims 1-29 - Cancelled.

- 30. (New) A process for producing non-blocking slats of amorphous propylene copolymer comprising the steps of:
- (a) providing near the surface of an extrusion die, near or above the ring and ball softening point, an amorphous propylene copolymer composition comprising no more than about 90 weight percent propylene and up to 70 weight percent of an alpha olefin comonomer having 2 to 8 carbon atoms wherein the composition has a needle penetration of greater than 70 to less than 100 dmm at 23°C and a Brookfield Thermosel Viscosity below 1,000 cP at 190°C;
- (b) forming a core covered with a sheath of low viscosity non-tacky polyolefin strand by coextruding said amorphous propylene copolymer composition with a low viscosity non-tacky polyolefin having a Brookfield Thermosel Viscosity of 100 to 50,000 cP at 150°C and a needle penetration of less than 20 dmm at 23°C;
- (c) contacting the core-and-sheath coextruded amorphous propylene copolymer and sheath of non-tacky polyolefin onto a surface having a temperature below the ring and ball softening point of the amorphous propylene copolymer; and
- (d) cutting the strand of step (c) into slats wherein the surface area exposed by the cut is less than 40 percent of the entire slat surface area.
- 31. (New) The process according to Claim 30, wherein such that the surface area of the slat that is sheathed in the low viscosity polyolefin is greater than 60 percent.
- 32. (New) The process according to Claim 31, further comprising coating said slats produced in step (d) with a non-tacky powder at a concentration of about 1 to 20 weight percent of the total cut slat.

PATENT

- 33. (New) The process according to Claim 30, wherein said sheath in step (b) is from about 1 to 20 weight percent of the total weight based on the weight of the non-tacky polyolefin and amorphous propylene copolymer.
- 34. (New) The process according to Claim 30, wherein the low viscosity non-tacky polyolefin is a polyethylene wax having a Brookfield Thermosel Viscosity of 3,000 to 5,000 cP at 150°C and is from about 2 to 10 weight percent of the total weight based on the total weight of polyethylene wax and amorphous propylene copolymer.
- 35. (New) The process according to Claim 30, wherein the exposed surface area after cutting is less than 30 percent of the total surface area of the slats.
- 36. (New) The process according to Claim 30, wherein the exposed surface area after cutting is less than 20 percent of the total surface area of the slats.
- 37. (New) The process according to Claim 30, wherein the exposed surface area after cutting is less than 10 percent of the total surface area of the slats.
- 38. (New)—The process according to Claim 32, wherein said non-tacky powder is a powdered polyolefin wax compatible with the amorphous propylene copolymer and has a Brookfield Thermosel Viscosity of 100 to 50,000 cP at 150°C.
- 39. (New) The process according to Claim 30, further comprising introducing the sheath-and-core coextruded amorphous propylene copolymer and low viscosity non-tacky polyolefin into a cooling fluid after contacting the chilled surface but prior to being cut.
- 40. (New) The process according to Claim 30, wherein the amorphous propylene copolymer composition provided in step (a) is a multi-component blend of at least two different amorphous propylene copolymers wherein the resulting blend contains no more than 90 weight percent propylene and up to 70 weight percent of a comonomer

PATENT

selected from the group consisting of alpha olefins having 2 to 8 carbons, wherein one amorphous propylene copolymer has a needle penetration below 70 dmm at 23°C and the other amorphous propylene copolymer has a needle penetration sufficiently high that the resulting blend has a needle penetration between 70 and 100 dmm at 23°C.

41. (New) The process according to Claim 30, wherein the composition provided in step (a) comprises:

a low tensile strength amorphous propylene copolymer having a tensile strength of less than 150 kPa, a needle penetration of at least 95 dmm at 23°C, and a viscosity of less than 1000 cP at 190°C; and

an amorphous propylene copolymer having a tensile strength greater than 150 kPa, a needle penetration of less than 70 dmm at 23°C, and a viscosity of at least 1000 cP at 190°C.

42. (New) The process according to Claim 41 wherein the low tensile strength amorphous propylene copolymer is in a concentration of about 60 to 95 weight percent of the composition provided in step (a).

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REMARKS

Claims 30 - 42 are in the case and presented for consideration.

New claims 30- 42 have been added. Support for claims 30, 31, 33-37 is found on page 9 of the specification.

Support for claim 32 is found on page 10 of the specification.

Support for the claim 38 is found on page 10 of the specification.

Support for the claim 39 is found on page 12 of the specification.

Support for the claims 40 - 42 is found on page 8 of the specification.

Claims 21-29 have been cancelled without prejudice.

Rejections under 35 U.S.C. § 102

Claims 1-7 were rejected under 35 U.S.C. § 102 (b) as being anticipated by McCoskey et al. (US 5,041,251). Applicant respectfully traverses this rejection for the reasons stated below. Although claims 1-7 were not properly before the examiner, the rejection is germane to new claims 30-42. Accordingly, in an effort to expedite prosecution of the case, Applicant presents the following reasons why McCoskey et al. would not anticipate the presently claimed invention.

Applicant's presently claimed invention is a process for producing non-blocking slats of amorphous propylene copolymer having a viscosity of less than 1000 centipoise at 190°C by coextruding near or above the ring and ball softening point the amorphouse propylene and a low viscosity non-tacky polyolefin so as to form a core-and-sheath strand with the amorphous propylene copolymer forming the core and the non-tacky polyolefin forming the sheath; contacting the core-and-sheath strand with a surface having a temperature below the ring and ball softening point of the amorphous propylene copolymer; and cutting the strand into slats wherein the surface area exposed by the cut is less than 40 percent of the entire slat surface area.

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Applicant submits that McCoskey et al. would not teach or suggest the presently claimed invention. It is well established that a rejection for anticipation requires that all elements of the claimed invention be described in a single reference and such reference must describe applicant's claimed invention sufficiently to have placed a person of ordinary skill in possession of it. Applicant submits that McCoskey et al. does not meet this requirment.

McCoskey et al. disclose a process for forming particles (pellets) by extruding a tacky polymeric material into a cooling liquid containing a non-sticky material that contacts and coats the plastic particles. The process includes the steps of (a) supplying said plastic material in extrudable form near the Ring and Ball Softening Point of said plastic material; (b) extruding said plastic material through at least one orifice of a die plate immersed in a cooling fluid; (c) cutting said plastic material as it exits said die plate while in contact with said cooling fluid thereby forming particles of said plastic material; (d) separating said particles from said cooling fluid; and (e) contacting said particles with a non-sticky material, wherein said plastic material is also contacted with a non-sticky material while in contact with said cooling fluid prior to said particles of said plastic material significantly contacting each other.

McCoskey et al. teach forming pellets and not slats. McCoskey et al. clearly delineate between the problems facing one solving the problem of preparing a non-blocking pellet from a completely different problem of forming a non-blocking slat, see column 1, lines 41-56. Thus, this is distinction with a difference since one skilled in the art does not equate a pelletizible material with a slatible material.

McCoskey et al. does not teach extruding the material is near or above the Ring and Ball Softening Point as in Applicant's invention, but instead teach just prior to extrusion, these materials are preferably cooled to a temperature significantly below their Ring and Ball Softening Point to aid in the forming the solid particles.

McCoskey et al. do not teach or suggest coextruding a non-tacky material with the amorphous propylene copolymer to form a sheath, but teach using an underwater cutter wherein the pellets are first contacted with a non-blocking agent present in the water.

This too is a significant difference between Applicant's invention and McCoskey et al.

Docket: 70213 PATENT

Processes that utilize underwater cutters require that the temperature of the carrier/coolant be constantly monitored since, if the water is too hot, the pellets formed as they are extruded through the die will agglomerate as the pellets are above their glass temperature or in the case of amorphous propylene above the Ring and Ball Softening Point. Oppositely, if the water gets too cold, then the die will start to plug due to the polymer solidifying in the die holes. This has the disadvantage of causing the extruder to run at an exceptionally high torque loading, putting far too much energy into the polymer which may cause unexpected property changes of the extruded material as well cause polymer that is next to the heated die to blacken, char, or become off color. Applicant's invention does not have this problem.

Applicant submits that McCoskey et al. do not teach or suggest forming a sheath-and-core strand of material by coextrusion; or using low viscosity non-tacky polyolefin to form a non-blocking sheath; or contacting a sheath-and-core strand of material with a surface having a temperature below the ring and ball softening point of the amorphous propylene copolymer; or cutting the strand into slats.

McCoskey teaches a non-tacky wax material is present in a cooling liquid which is contacted with the plastic material using an underwater type cutter and once the pellets are separated from the carrier/cooling fluid the pellets are contacted for a second time with a powdered non-sticky coating material. McCoskey et al. further teach that the "soft and tacky" pellets <u>must</u> be contacted a second time with a non-sticky material, after being separated from any cooling fluid. Excluding the second contacting of the particles with the non-sticky material results in the particles not being pourable and block after setting for a short period of time, particularly at elevated temperatures.

Applicant submits that the two coatings taught in McCoskey cannot adequately function as a sheath for the specific core material claimed by Applicant. The twice coated particles leave too much of the surface area of the core exposed resulting in blocking together. In contrast, Applicant claims a slatted article containing a specific core material that is surrounded with a sheath so that less than 40 percent of the core is exposed upon cutting. As noted above, McCoskey does not teach or suggest a sheath-and-core slat.

PATENT

Furthermore, Applicant submits that it would be difficult if not impossible to form a "sheath", or a "coextruded" sheath-and-core using a powder applied during a "cold quench" process and during blending as taught in McCoskey. Applicant respectfully submits that the powder coating disclosed in McCoskey is neither a sheath, nor capable of forming a sheath.

Accordingly, Applicant submits that claims 30-42 are not anticipated by McCoskey et al. and respectfully requests that the 35 U.S.C. § 102(b) rejection be withdrawn and the application passed to allowance at the examiner's earliest convenience.

Respectfully submitted,

Registration No. 39,076

5-12-03 Date

12,200. Date

Eastman Chemical Company P.O. Box 511

Kingsport, Tennessee 37662

Phone: (423) 229-8862

FAX: (423) 229-1239

CERTIFICATE OF MAILING UNDER 37 CFR 1.8(a)

I hereby certify that this paper (along with any referred to as being attached or enclosed) is being deposited with the United States Postal Service with sufficient postage as first class mail in an envelope addressed to the Commissioner of Patents, P.O. Box 1450,

Alexandria-VA 22318-1450.

Jo Ann White

PATENT

Docket: 70213

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Marc S. Somers

Confirmation No.: 3758

Group Art Unit:

1774

Serial No.: Filed:

09/019.746

Merrick L. Dixon

September 22, 1997

Examiner:

For:

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN

AND ARTICLE PREPARED THEREBY

Mail Stop Non-Fee Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

ASSOCIATE POWER OF ATTORNEY

I hereby appoint Polly C. Owen, Registration No. 44,991, as Associate Attorney in the above-identified application with full power to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. Please address all future communications and telephone calls to Polly C. Owen [Telephone: (423) 229-6204].

Respectfully submitted,

Eastman Chemical Company

P.O. Box 511

Kingsport, Tennessee 37662

FAX:

Phone: (423) 229-8862 (423) 229-1239 Jonathan D. Wood

Registration No. 39,076

12-03

CERTIFICATE OF MAILING UNDER 37 CFR 1.8(a)

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P.O. Box 1450, Alexandria, VA 22313-1450.

Jo Ann White

n:\docket\70213\Associate POA for PCO

O9/019,746

O9/019,746

Applicant(s)

Marc S. Somers

Title PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN AND ARTICLE PREPARED THEREBY

The following has been received in the USPTO on the date stamped hereon:

Associate Power of Attorney (1 page)

Reply Under 37 CFR 1.111 (9 pages)

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MAY 3 0 2003

EASTMAN CHEMICAL COMPANY LEGAL DEPARTMENT

Docket Attorney 09/019,746 70213*** Jonathan D. Wood Applicant(s) Marc Stacey Somers

PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN AND ARTICLE PREPARED THEREBY

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NOV 2 9 1999

EASTMAN CHEMICAL COMPANY LEGAL DE ARTMENT



Docket: 70213 US04

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Somers

Confirmation No.: 3758

09/019,746 Serial No.:

Group Art Unit:

Filed:

September 22, 1997

Examiner:

Merrick L. Dixon

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PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE

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AND ARTICLE PREPARED THEREBY

Mail Stop Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

STATUS LETTER

It is respectfully requested that applicant be advised of the status of the subject patent application.

A Petition was mailed to the Patent and Trademark Office on October 20, 2003. To date applicant has not received the USPTO Office Action responding to the Petition.

Respectfully submitted,

Eastman Chemical Company

P.O. Box 511

Kingsport, Tennessee 37662

Phone: (423) 229-6204

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(423) 229-1239

Polly C. Owen

Registration No. 44,991

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Jo Ann White

RECEIVED

JUN 1 4 2004

EASTMAN CHEMICAL COMPANY LEGAL DEPARTMENT

O9/019,746

Docket
70213 US04

Attorney
Polly C. Owen

Applicant(s)
Somers

Title PROCESS FOR COEXTRUDING A TACKY AMORPHOUS PROPYLENE
COPOLYMER COMPOSITION WITH A LOW VISCOSITY POLYOLEFIN
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